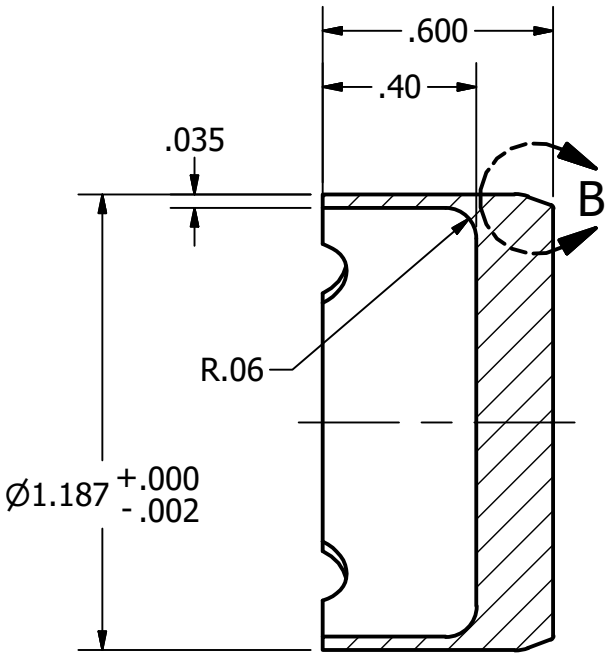
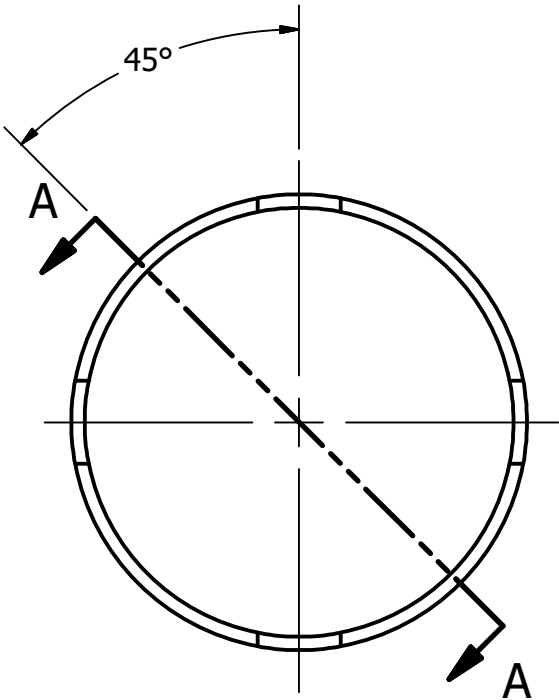
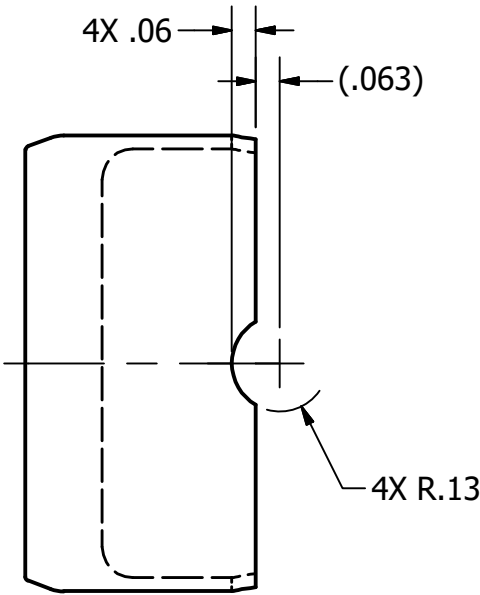


NOTES

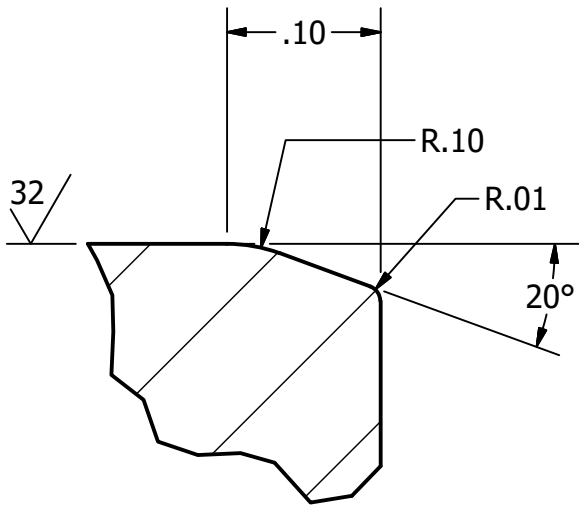
1. INTERPRET DRAWING PER ASME Y14.100-2017
2. MATERIAL: STAINLESS STEEL 303 PER ASTM A582 OR 304 PER ASTM A276
3. REMOVE ALL BURRS AND SHARP EDGES; BREAK EDGES .005 - .015

REVISION HISTORY

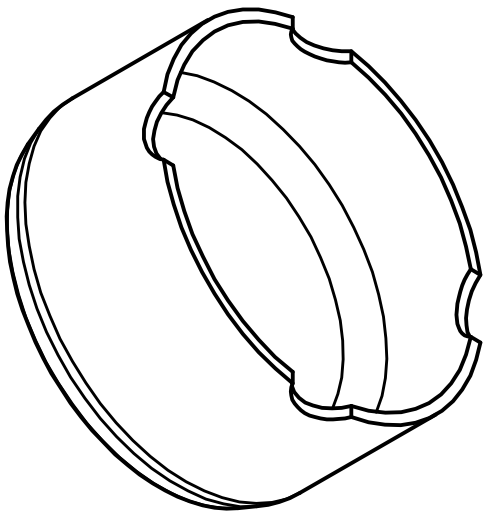
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	4/19/2019	H. FORD






SECTION A-A



DETAIL B
SCALE 8 : 1



UNLESS OTHERWISE SPECIFIED		DESIGNED	G. P. BURDELL	4/19/2019				
<u>DECIMALS</u>	<u>ANGULAR</u>	CHECKED	G. W. WOODRUFF	4/19/2019				
.X ± .1 .XX ± .02 .XXX ± .010	± .25° (MACH) ± 5° (BEND)	APPROVED	H. FORD	4/19/2019				
SURFACE ROUGHNESS: 125  INTERPRET PER ASME Y14.5-2009		PISTON						
			FORMAT B	SCALE 2 : 1	UNITS IN	275856	REVISION A	PAGE 1/1