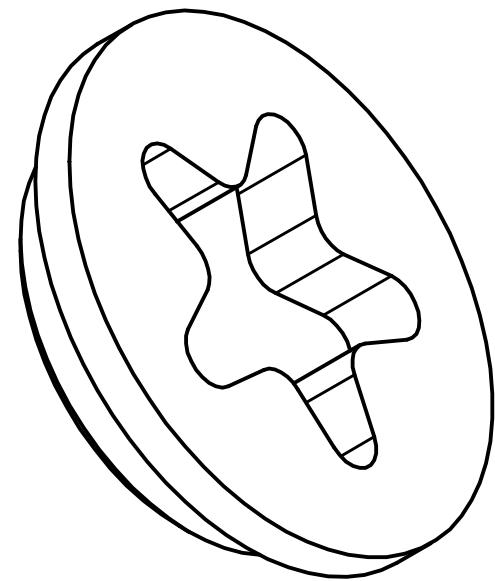




1. INTERPRET DRAWING PER ASME Y14.100-2017
2. MATERIAL: ALUMINUM 7075-T6 PER ASTM B221
3. COATING: BLACK ANODIZE PER MIL-A-8625, TYPE II
4. REMOVE ALL BURRS AND SHARP EDGES; BREAK EDGES .005 - .015
5. ALL DIMENSIONS APPLY AFTER COATING

SECTION A-A



UNLESS OTHERWISE SPECIFIED		DESIGNED	G. P. BURDELL	4/19/2019				
<u>DECIMALS</u> .X ± .1 .XX ± .02 .XXX ± .010 SURFACE ROUGHNESS: 125√ INTERPRET PER ASME Y14.5-2009	<u>ANGULAR</u> ± .25° (MACH) ± 5° (BEND)	CHECKED	G. W. WOODRUFF	4/19/2019				
		APPROVED	H. FORD	4/19/2019				
		BORE CAP						
			FORMAT C	SCALE 2 : 1	UNITS IN	275857	REVISION A	PAGE 1/1